

Assembly information for Linear Units KLE

Customer _____

Surname, Name _____

Customer number _____

Company _____

Street, number _____ ZIP code, town _____

Tel. (direct dial) _____ Fax _____

E-Mail _____

Type

KLE 6 60x60 KLE 8 80x80

Technical information

Stroke length _____ or Overall length (including Reverse Units) _____

Speed v[m/s] _____ Acceleration a[m/s²] _____

Service life _____ [h/year] or _____ [m/year]

External process forces Environmental conditions

Constant lateral forces (wind) Frequent pressure changes Vibrations Dirt, dust

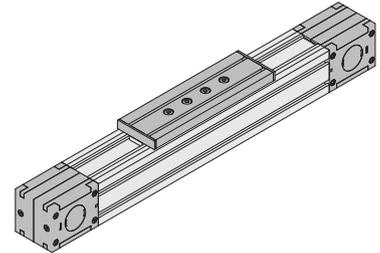
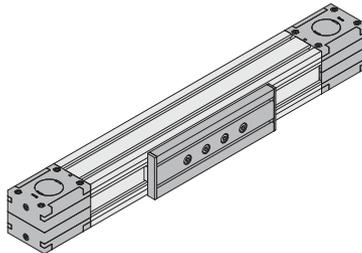
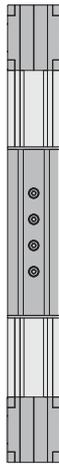
Frequent temperature changes Chemical influences Other None

If yes, then:

Design by Customer adviser Project engineering team Customer

or Special: (details to be arranged with project engineering team)

Configuration



Vertical Side Slide Slide on top

Vertical stroke Horizontal stroke

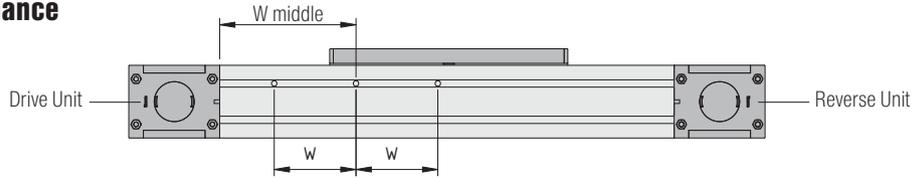
Please use annex for calculation:

Case 1

Case 2

Case 3

Position of maintenance holes



		KLE 6 60x60	KLE 8 80x80
W [mm]	Spacing between maintenance holes	85,5	119
Wmiddle [mm]	Min. distance between middle maintenance hole and Drive Unit	125,5	200
	Desired position	<input type="text"/>	<input type="text"/>

Drive Set

yes no

If yes, then

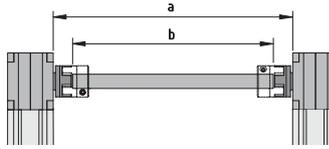
Assembled, machining on motor side by customer or Special: (details to be arranged with project engineering team)

Synchronising Set

yes no

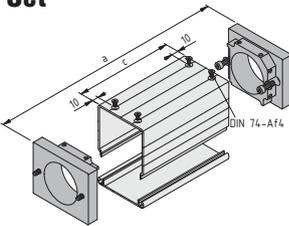
If yes, then:

Without machining and tube with length b not fixed or Special with machining: (details to be arranged with project engineering team)



		KLE 6 60x60	KLE 8 80x80
Tube		D20x3 St	D25x3 St
a	Distance between Linear Units	<input type="text"/>	<input type="text"/>
b		<input type="text"/> a - 65 mm	<input type="text"/> a - 70 mm

Synchroniser Shaft Cover Set



yes no

If yes, then:

Assembled without machining and channel with length b not fixed or Special: with machining (details to be arranged with project engineering team)

	KLE 6 60x60	KLE 8 80x80
c	a - 24 = <input type="text"/>	a - 32 = <input type="text"/>

Proximity Switch

yes no If yes, then: 1 NC 1 NO Quantity _____

Carriage Plate

yes no If yes, then: Standard Special with machining: (details to be arranged with project engineering team)

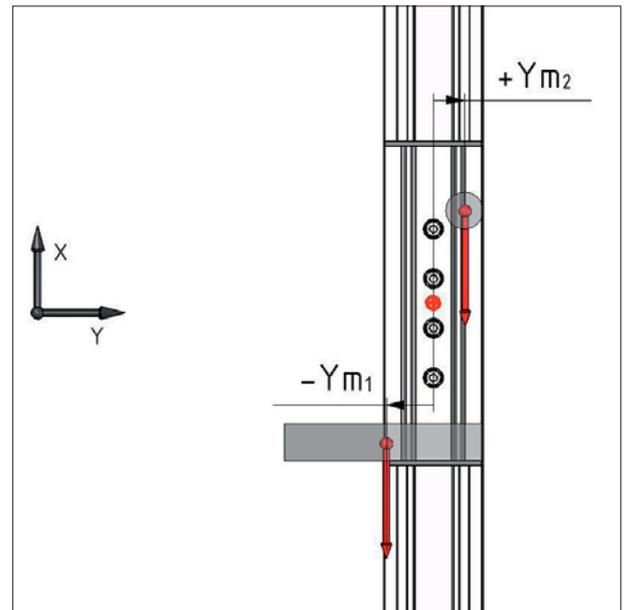
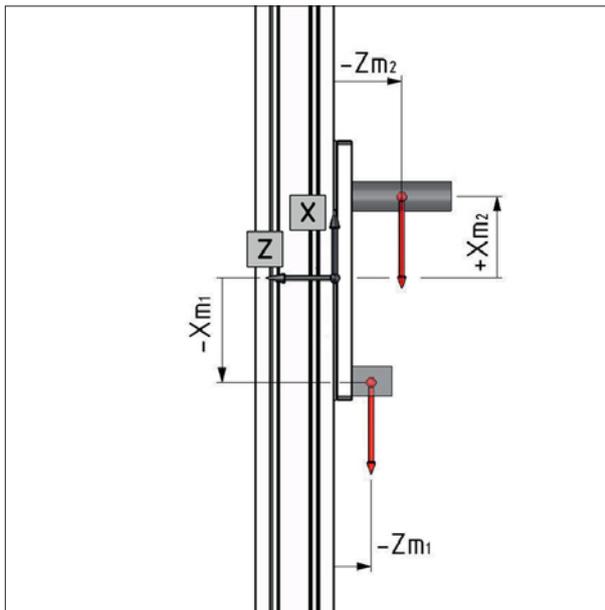
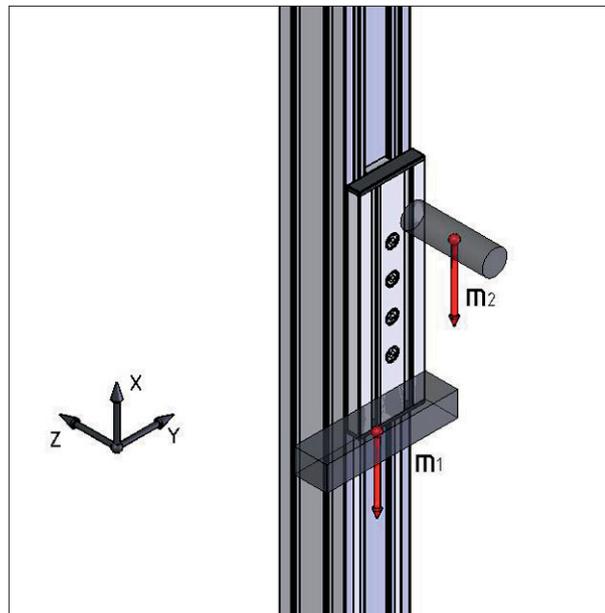
Position of the Drive Set and Synchronising Set

Drive Set Synchronising Set



Drive Set Synchronising Set

Case 1



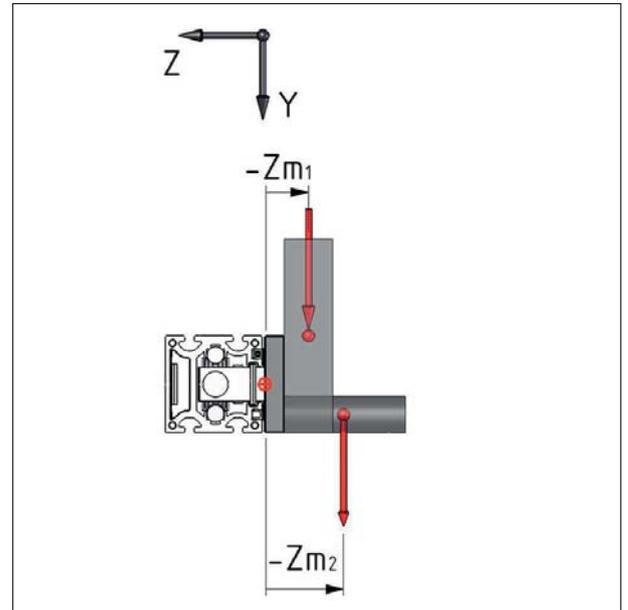
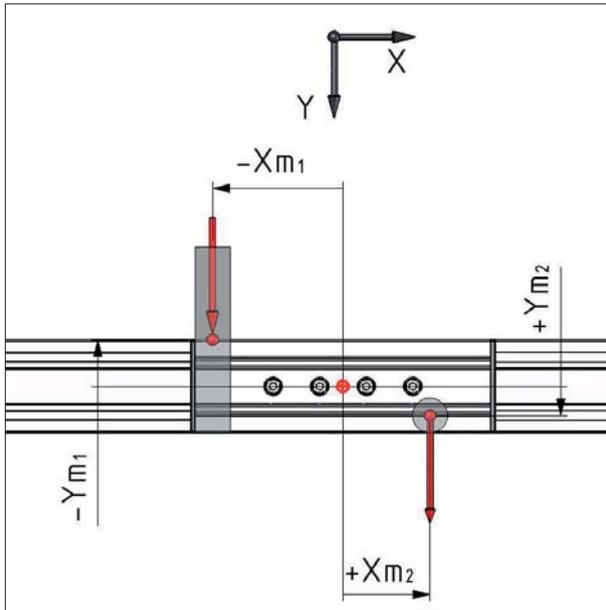
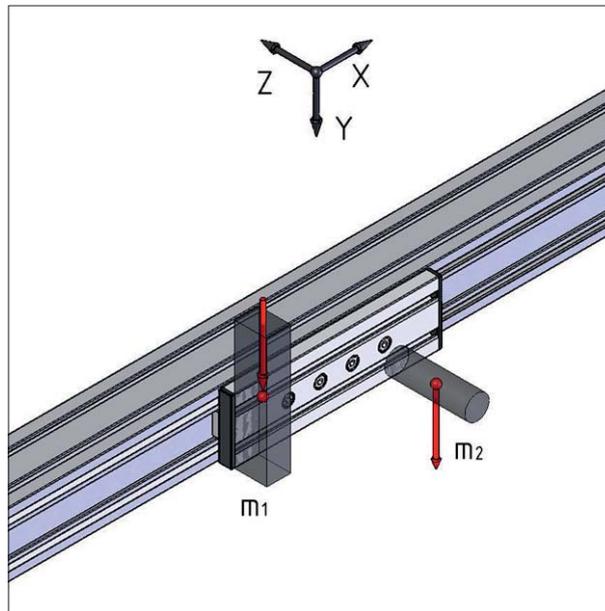
Indicate the X, Y and Z coordinates of the individual centres of mass to the reference point (please make sure to use the right sign):

Mass (kg)	X coordinates (mm)	Y coordinates (mm)	Z coordinates (mm)
m_1	X_{m1}	Y_{m1}	Z_{m1}
m_2	X_{m2}	Y_{m2}	Z_{m2}

Use this table to determine the maximum permissible load of KLE roller guides:

KLE	$M_{x \max}$ [Nm]	$M_{y \max}$ [Nm]	$M_{z \max}$ [Nm]	$F_{y \max}$ [N]	$F_{z \max}$ [N]
6 60x60	25	50	100	750	500
8 80x80	50	100	150	1.500	1.000

Case 2



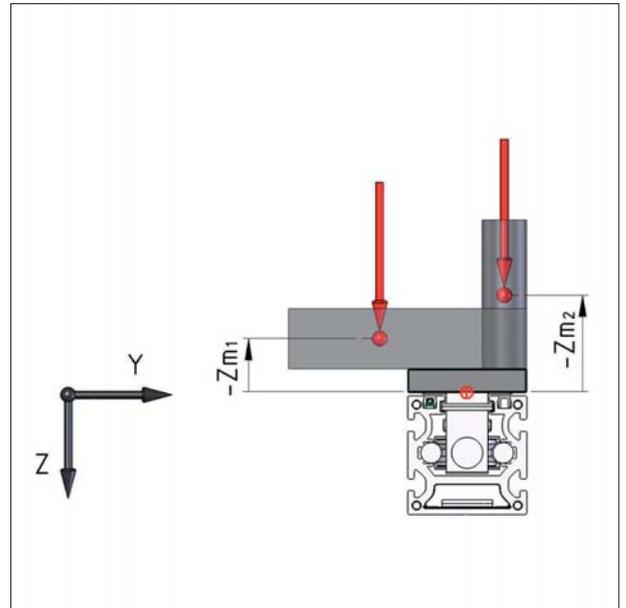
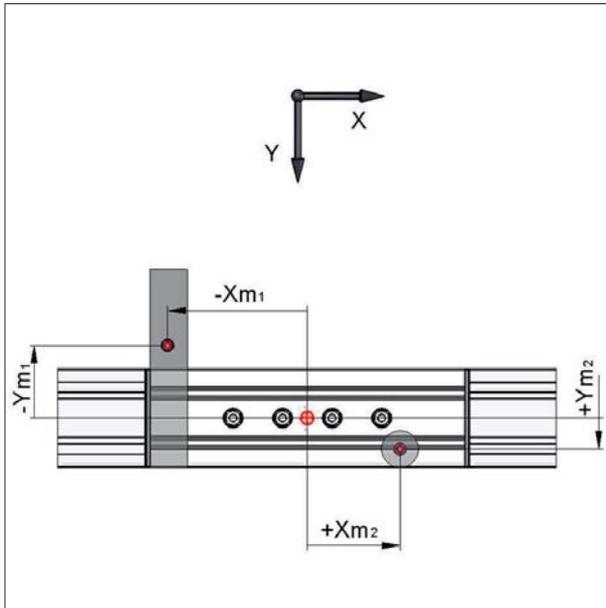
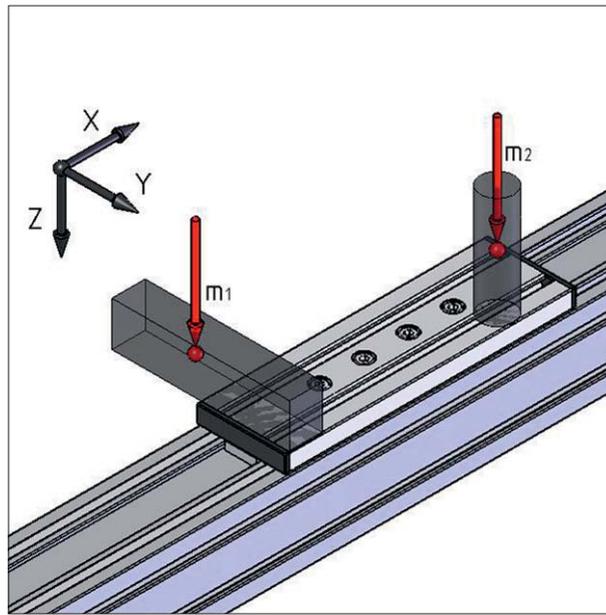
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Case 3



Indicate the X, Y and Z coordinates of the individual centres of mass to the reference point (please make sure to use the right sign):

Mass (kg)		X coordinates (mm)		Y coordinates (mm)		Z coordinates (mm)	
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